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(71)Applicant : MITSUBISHI HEAVY IND LTD

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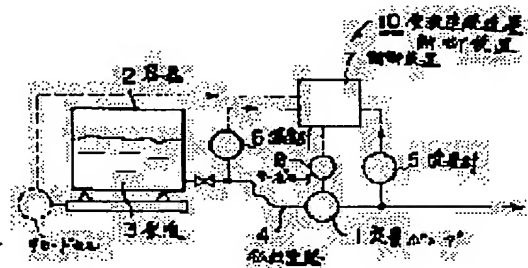
(72)Inventor : YAMAGUCHI SHOGO  
ITO TAKU  
TATE EIJI  
ITO YASUSHI

## (54) CONTINUOUS FLOW CONTROL DEVICE FOR FEED LIQUID

(57)Abstract:

PURPOSE: To provide a continuous flow control device for a feed liquid in which stable flow control is made with little control lag for a change in temp. even if a constant temp. chamber is not provided and a complete take-out control is made with high accuracy and which is of low cost, of manpower saving and is economical.

CONSTITUTION: This control device is provided with a flowmeter 5 installed in a draw-out pass 4 through which a feed liquid in a vessel 2 is drawn out by a fixed delivery pump and for generating an output corresponding to the flow rate of the feed liquid, a thermometer 6 installed in the pass 4 for generating an output corresponding to the temp. of the feed liquid flowing in the pass 4, and a controller 7 for controlling the revolution of a servomotor 8 for driving the motor to the one corresponding to the previously set flow rate without being affected by the drift of the flowmeter and a change in viscosity of the feed liquid due to a change in temp., based on the output signals from the flow meter 5 and the thermometer 6. The controller 7 automatically correct its target value every prescribed interval so that the detected weight of the draw-out feed liquid may coincide with the weight of the draw-out feed liquid corresponding to the set flow rate, based on an output signal from a load cell 9 of the vessel 2.



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